RAVI GOLANI in

e-mail: rgolani@osi-us.com | phone: 714-271-3934

Qualifications Summary

ERP professional with over 20 years of experience in business process design, optimization, SDLC and project management. I thrive on helping my customers implement software solutions by matching their unique requirements with Oracle's JD Edwards ERP applications. My qualifications include:

- Specialization in Oracle JDE EnterpriseOne (E1) **Manufacturing** and **Maintenance** applications with strong integration knowledge of Distribution and Finance applications.
- Project Leadership experience on several full-cycle implementations involving complex business requirements
- Strong background in Production Planning (MRP/DRP), SCM, MES and scanning systems in *Discrete*, *Process* and *Lean Manufacturing* environments.
- Industry Experience in Medical Devices, Food & Beverage, CPG, Electronics, Industrial Fabrication and Asset Intensive companies.
- Besides ERP implementations and IT management, I have worked in various other roles that included business systems analysis & shop floor management.

Product/Business Knowledge

• Requirements Planning (MRP)	• MTO Configurator	• Plant/Equip Maintenance
• Shop Floor Management	• Process & Discrete Mfg.	• Preventive Maintenance
• Capacity Planning	• Inventory Management	• Kanban – Lean Mfg.
• Product Data Mgmt	• Purchasing Management	• Costing and Mfg Acctg

Additional Skills

• Sales Order Management	• Supply Chain Analytics	• System Integration w/Finance
• Business Process Modeling	• Custom Application Design	• MS Project/PPT/Visio
• SQL Tools – MS/DB2/Oracle	• Data Conversions/Interfaces	• System Interoperability

Project Experience

List of projects where I have implemented JD Edwards and other related software packages:

Jakks Pacific: Consumer Goods Manufacturer & Distributor (*Walnut-CA*)

Manufacturing Consultant Lead (2019-present)

Implemented Oracle JDE E1 9.2 Manufacturing applications for assembly & kitting of packaged goods. Currently implementing RFgen scanning for various Distribution functions.

Assa Abloy: Building Materials Manufacturer (*Ventura-CA and Memphis-TN*)

Manufacturing Consultant Lead (2016-2019)

Implemented Oracle JDE E1 9.0 Configurator and MTO Manufacturing suite in Ventura and Memphis plants. Also supported DSI scanning system design and implementation for shop floor execution processes.

Diamond Foods: Packaged Foods Processing Company (*Stockton-CA, El Paso-TX, Poulan-GA and Juarez-MX*)

Manufacturing Consultant Lead (2014-2018)

Implemented Oracle JDE E1 9.2 'process' and 'discrete' manufacturing at a leading manufacturer of packaged snack foods. Supported DSI scanning system design & implementation for shop floor execution processes.

American Woodmark: Cabinet Manufacturing Company (*Anaheim-CA, Dallas-TX, Lincolnton-NC and Tijuana-MX*)

Manufacturing / EAM Consultant Lead (2007-2017)

Led and managed implementation of various strategic JDE projects: E1 9.0 Configurator in a make-to-order environment; 9.0 upgrade; Plant & Equipment Maintenance (EAM); RFGen scanning projects.

Illumina: Medical Diagnostics Device Manufacturer (*San Diego-CA*)

Manufacturing Consultant (2011-2013)

Worked on JDE Configurator module and interface design with client's MES system. Also implemented custom solutions for planning and fulfillment of lot-controlled consumable products.

Eurofresh: Agriculture Crop Grower and Packhouse (*Wilcox-AZ*)

Manufacturing Consultant Lead (2011)

Implemented Manufacturing & Inventory modules at this large agriculture farm. Led implementation of shop-floor management, product costing/accounting, material planning, and inventory functions.

Bioplate: Medical Device Manufacturer (*Culver City-CA*)

Manufacturing Consultant (2009)

Provided consulting and configuration support at this medical device mfg company. Primarily responsible for implementing and supporting Manufacturing, Inventory and Procurement application suites.

Williams Furnace Company: HVAC Equipment Manufacturer (*Colton-CA and Phoenix-AZ*)

Manufacturing Consultant Lead (2007-2008)

Responsible for implementation of JDE Manufacturing in a make-to-order plant. Additionally, led implementation of Forecasting and Materials Planning at the client's mfg operations in Phoenix.

Edwards Lifesciences: Medical Device Manufacturer (*Irvine-CA, Horw-Switzerland and Singapore*)

Manufacturing Implementation Specialist (2006-2007)

Led implementation of JDE Requirements Planning at manufacturing facilities in Switzerland and Singapore. Additionally, responsible for supporting and managing implementation of JDE Manufacturing suite at Irvine facility.

J&J LifeScan: Medical Device Manufacturer (*Milpitas-CA and Puerto Rico*)

Manufacturing Consultant (2005)

Worked as a Manufacturing lead for implementation of multi-plant planning applications and related integration with the APS modules.

Teichert & Sons: Construction Materials Manufacturer (*Sacramento-CA*)

Manufacturing Consultant Lead (2004-2005)

Worked on XE-to-8.9 upgrade project for implementation of Supply Chain Management processes in a make-to-order manufacturing environment.

Burrows Golf: Sporting Goods Manufacturer (*Valencia-CA*)

Manufacturing Consultant Lead (2004)

Led the implementation of make-to-order Manufacturing and Inventory processes on this 'Rapid Start' project. This consultant-led project was completed in a 3-month time frame for a full implementation of Finance, Manufacturing and Distribution.

Alameda County Water District: Water Treatment and Distribution Company *(Fremont-CA)*

Plant & Equipment Maintenance Consultant Lead (2003)

Held the lead role on both the Plant/Equipment Management and Procure-to-Pay implementation teams. Responsibilities included, system configuration/testing, designing custom reports, and end-user training.

Continental Mills: Packaged Foods Manufacturer (*Tukwila-WA and Pendleton-OR*)

Manufacturing Consultant Lead (2001-2002)

Worked as the lead consultant for implementing Manufacturing suite at this CPG client. Designed multiple interfaces with client's legacy systems. Responsibilities included conducting various workshops and 'action labs' prior to software configuration.

Philips LumiLeds: Semiconductor Manufacturer (*San Jose-CA*)

Manufacturing Consultant (2000-2001)

Implemented Manufacturing suite at this hi-tech wafer fabrication plant. Responsibilities also included working closely with a third-party shop-floor data collection software vendor, RFSmart, to develop scanning capabilities.

Network Appliance: Data Storage Device Manufacturer (*Sunnyvale-CA*)

Manufacturing Consultant (1999-2000)

Provided upgrade support on various Manufacturing and Distribution functions. Additionally, provided production support to the end-user community.

Lennox Hearth Products: Sheet Metal Fabrication Company (*Los Angeles-CA*)

Manufacturing Systems Analyst (1996-1999)

Responsible for providing overall supply-chain application analysis and end-user support for Manufacturing and Logistics operations. Led implementation of various mfg. projects, including MRP and Capacity Planning.

Employment History

Optima Solutions   (Implementation Service Provider | Cerritos-CA)

Senior ERP Consultant | 2007 - present

Implementation lead on several large, multi-national JD Edwards projects that have included upgrades & conversions (from Great Plains, Axapta, Frontier, MS Dynamics, etc.). Collaborated with business stakeholders to scope, plan, analyze & gather requirements to deliver scalable and easy-to-use business solutions. Responsible for partnering with cross-functional teams to successfully implement projects on time and within budget.

Edwards Lifesciences   (Medical Device Manufacturer | Irvine-CA)

Senior IT Manager, Global Manufacturing Systems | 2006 - 2007

Led cross-functional teams for implementation of Requirements Planning, Manufacturing and Maintenance applications at Edwards' facilities in Switzerland and Irvine. Additionally, responsible for support and upkeep of global manufacturing systems across Edwards' facilities in Singapore, Dominical Republic, Switzerland, and Irvine.

American Woodmark   (Cabinet Manufacturing Company | Anaheim-CA)

Business Systems Analyst | 2005 - 2006
Led and managed implementation of a variety of strategic projects: Sales Configurator in a make-to-order environment, Plant & Equipment Maintenance, Custom Interfacing of JDE with bottleneck CNC machines, BOM restructuring, Capacity Planning, Drop-Ship processing, and, various scanning projects.

Oracle USA – JD Edwards   (ERP, Cloud & Database Company | Denver-CO)

Principal Consultant | 1999 - 2005

Successfully led and consulted on several JD Edwards EnterpriseOne implementations. Provided business solutions, process modeling and redesign, system configuration, custom report and application design, integrated testing, system cutover and end-user support in *High Tech/Electronics*, *CPG*, *IFA, Biomedical* and *Asset Intensive* industries.

Lennox Hearth Products   (Heating & Cooling Appliance Manufacturer | Los Angeles-CA)

Manufacturing Systems Analyst | 1996 - 1999

Responsible for providing the overall supply-chain application analysis and end-user support to Manufacturing and Logistical operations. Served as internal lead for implementation of various mfg. functions on BPCS ERP software.

Education & Certifications

- JD Edwards Certified Senior Consultant
- PeopleSoft SCM Certified Consultant
- JD Edwards EnterpriseOne Certifications: Shop Floor Control, Requirements Planning (MRP/DRP), Product Data Management, and, Product Costing & Acctg.
- APICS BSCM certified
- Bachelor of Science, Industrial Engineering, 1990, India
- Masters in IE program: Conducted research in Advanced Planning heuristics and algorithms with emphasis on scheduling and stochastic lot-sizing at Auburn University. Operations Research and Systems Optimization, 1995.